



CO-ORDINATION OF NOTIFIED BODIES
PPE-Directive 89/686/EEC + amendments

CNB/P/10.064
Revision 01
Language: E

RECOMMENDATION FOR USE

| | | | |
|---|-------------------|--|---------------|
| Number of pages: 1 | Date: 10/11/03 | Approval by : | Approved on : |
| Origin: SATRA | | <input checked="" type="checkbox"/> Vertical Group | 05/11/03 |
| | | <input checked="" type="checkbox"/> Horizontal Committee | 13/09/11 |
| | | <input type="checkbox"/> Standing Committee | |
| Question related to: Directive 89/686/EEC | EN/prEN: EN 344-1 | Other: | |
| Annex: | Article: | Clause: § 4.3.5.1, 4.3.5.2 & 4.3.6 | |
| Key words: Inclusion of a removable insock in the Heat and Cold Insulation tests and Energy absorption seat test | | | |
| Question: Currently the requirements of the European Norm EN344-1 (and the proposed ENISO 20344) are such that they require that when a removable insock (including footbed) is supplied then the footwear be tested with this in place. It could be argued that these tests should be done with the insocks removed as this is the worst case scenario. It is clear that in all three of these tests, increasing the amount of material in the sole complex will improve the results. As the insocks are removable it is reasonable to assume that they are intended to be removed. This means that a user with a wide foot and high instep but short length could buy a shoe to fit for length with a insock and remove the insock to obtain a better fit. This would drastically reduce the protection offered in these areas. Product with a good pass result for CI has been seen to fail by removal of the 2.5mm insocks supplied. The change in temperature observed was about 2°C by the removal of the insock | | | |
| Solution: This problem is completely solve with the new serie of standard EN ISO 20344 to 20347. The standards explain clearly how to proceed. | | | |
| Sent to: <input checked="" type="checkbox"/> members of the VG <input type="checkbox"/> other(s) VG <input checked="" type="checkbox"/> HC (2) <input checked="" type="checkbox"/> TC (3) <input type="checkbox"/> SC (4) <input type="checkbox"/> other (5) | | | |

(1) Essential safety requirement
(2) HC = horizontal committee

(3) N° of CEN/TC (Secretary & Chairman)
(4) EEC Standing Committee 89/392

(5) To be specified