



CO-ORDINATION OF NOTIFIED BODIES
PPE-Directive 89/686/EEC + amendments

CNB/P/10.066
Revision 01
Language: E

RECOMMENDATION FOR USE

Number of pages: 1	Date: 10/11/03	Approval by :	Approved on :
Origin: FIOH Mikko Hirvonen		<input checked="" type="checkbox"/> Vertical Group	05/11/03
		<input checked="" type="checkbox"/> Horizontal Committee	13/09/11
		<input type="checkbox"/> Standing Committee	
Question related to: Directive 89/686/EEC	EN/prEN: EN 344	Other:	
Annex:	Article:	Clause:	
Key words: Sampling of sole, dimension, possibility of sampling			
Question: The outer layer of double-density or two-layered outsoles are nowadays very thin and cleat shape can be geometrically complicated. It is difficult or impossible to take adequate test piece (thickness 4 mm) for abrasion or fuel oil resistance test (method A of ISO 4649: 1985 and prEN ISO 20344 clause 8.6)			
Solution: The standard (EN 344 or EN ISO 20344) covers this point. The test pieces can be taken from separate sample plate made of same material used in the outsoles of the footwear. However, Notified bodies recommend to test the sample coming from the footwear.			
Sent to: <input checked="" type="checkbox"/> members of the VG <input type="checkbox"/> other(s) VG <input checked="" type="checkbox"/> HC (2) <input checked="" type="checkbox"/> TC (3) <input type="checkbox"/> SC (4) <input type="checkbox"/> other (5)			

(1) Essential safety requirement
(2) HC = horizontal committee

(3) N° of CEN/TC (Secretary & Chairman)
(4) EEC Standing Committee 89/392

(5) To be specified