



CO-ORDINATION OF NOTIFIED BODIES
PPE-Directive 89/686/EEC + amendments

CNB/P/10.090
Revision 01
Language: E

RECOMMENDATION FOR USE

Number of pages: 1	Date: 24/12/04	Approval by :	Approved on :
Origin: CTC		<input checked="" type="checkbox"/> Vertical Group	10/02/05
		<input checked="" type="checkbox"/> Horizontal Committee	13/09/11
		<input type="checkbox"/> Standing Committee	
Question related to: Directive 89/686/EEC	EN/prEN: EN ISO 20344	Other:	
Annex:	Article:	Clause: 8.4.2.3	
Key words: Outsole flexing			
Question: We have a problem on shoes which have a penetration resistance insert and which pass the rigidity test. In fact on such shoes, we have to carry out the flexing resistance test and in the clause 8.4.2.3. it is written : "the cutting device shall pass through full thickness of the outsole and into the insole or equivalent layer"...			
How can we pass through the penetration resistance insert with the cutting device?			
Solution: When the footwear has an anti-penetration insert, "equivalent layer" (see EN ISO 20344 clause 8.4.2.3 last sentence of 1 st paragraph) can be read as the insert. However the cutting device does not need to pass into the insert.			
Sent to: <input checked="" type="checkbox"/> members of the VG <input type="checkbox"/> other(s) VG <input checked="" type="checkbox"/> HC (2) <input checked="" type="checkbox"/> TC (3) <input type="checkbox"/> SC (4) <input type="checkbox"/> other (5)			

(1) Essential safety requirement
(2) HC = horizontal committee

(3) N° of CEN/TC (Secretary & Chairman)
(4) EEC Standing Committee 89/392

(5) To be specified