



**CO-ORDINATION OF NOTIFIED BODIES
PPE-Directive 89/686/EEC + amendments**

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Vertical Group

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Horizontal Committee

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Standing Committee

Question related to: Flame test

EN 15090

Other: _____

Annex:

Article:

Clause: _____

Key words:

Flame tests, seams

Question:

We have done the flame test on the external seam of footwear with "goodyear welting". After the test the thread on the welt is melted and it disappears, but the seam did not open. Even after bending the outsole over that tested area the components keep together.

We are not sure about how interpret that. The thread disappears in that area, which means that the seam is not a proper seam any more, but the seam is not split in the way we understand it.

Solution:

If after the test the outsole is bent over the tested area and the components keep together and the footwear when worn still passes the ergonomic test then the footwear is to be considered as having passed the test.

Sent to: members of the VG other(s) VG HC (2) TC (3) SC (4) other (5)

(1) Essential safety requirement
(2) HC = horizontal committee

(3) N° of CEN/TC (Secretary & Chairman)
(4) EEC Standing Committee 89/392

(5) To be specified