



CO-ORDINATION OF NOTIFIED BODIES
PPE-Directive 89/686/EEC + amendments

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RECOMMENDATION FOR USE

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Question related to: Cleat height	EN ISO 20344/5/6/7	Other: _____
Annex:	Article:	Clause: _____

Key words:
Cleat Height

EN ISO 20345:2004
Point 6.4.3 Cleat height
" When tested in accordance with the method described in 6.4.3 the cleated height d_2 shall be not less than 2.5 mm. For multilayered outsoles the cleat height d_2 shall be not less than 2.5 mm and for all-rubber and all-polymeric footwear the cleatd height d_2 shall be not less than 4 mm"

When an outsole has 1 big cleated (>4mm height) in some areas and small cleats (< 2.5mm height) in others, how should be consider: - uncleated outsole or - cleated outsole?

Solution:
If when measured in the cleated area (EN ISO 20345: 2004 Clause 6.4.1 / Figure 6) the cleats have the required depth (ie either > 2.5 mm or > 4 mm) then the outsole shall be considered as cleated, see below drawing



Sent to: members of the VG other(s) VG HC (2) TC (3) SC (4) other (5)

(1) Essential safety requirement
(2) HC = horizontal committee

(3) CEN/TC 161/WG1&2 (Secretary & Chairman)
(4) EEC Standing Committee 89/392

(5) To be specified