

	CO-ORDINATION OF NOTIFIED BODIES PPE-Directive 89/686/EEC + amendments RECOMMENDATION FOR USE	CNB/P/10.156 Revision 01 Language: E
Number of pages: 1	Date: 9 th June 2011	Approval by : Approved on :
Origin : TUV		<input checked="" type="checkbox"/> Vertical Group 09/06/2011 <input checked="" type="checkbox"/> Horizontal Committee 13/09/2011 <input type="checkbox"/> Standing Committee <i>(date)</i>
Question related to: Marking of toe caps	EN/prEN:	Other:
Annex:	Clause:	
Key words: Toecap Marking		
Question: We have found toecaps in safety footwear without any marking or identification. The tests on the whole shoe regarding toe protection are fulfilled. We do not know, if the toecap also fulfills clause 4.2.3 and 4.2.4 of EN 12568. Must a toecap, which was processed in a safety shoe, fulfill <u>all</u> requirements of EN 12568 mandatorily? Can we accept an "anonymous" toecap. prEN ISO 20345:2010, clause 5.3.2.1 requires only, that the toecap shall fulfill clause 4.2.2.2 of EN 12568:2010 (dimensions) and clause 5.4 (non-metallic) - there is no requirement to fulfill the whole standard EN 12568.		
Solution: Provided that for type examination all toe cap tests are to be carried out then we can accept unmarked "anonymous" toecaps If, however, testing is to be used from a previous type examination then traceability is required and caps will need to be marked – (Note it is not necessary to carry out all EN 12568 tests for EN ISO 20345/6 type examination only those specified in EN ISO 20345/6) prEN ISO 20345/6 (clause 6.2.1.5.2) requires non-metallic toe caps to meet EN 12568 hence for the new standard non-metallic caps must be marked in accordance with EN 12568		
Sent to: <input type="checkbox"/> members of the VG <input type="checkbox"/> other(s) VG <input type="checkbox"/> HC (2) <input type="checkbox"/> TC (3) <input type="checkbox"/> SC (4) <input type="checkbox"/> other (5) (5)		

(1) Essential safety requirement
 (2) HC = horizontal committee

(3) N° of CEN/TC (Secretary & Chairman)
 (4) EEC Standing Committee 89/392

(5) To be specified